

Tel (613) 632-5200
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D139-799-012
Job Sheet 192813



090022

Part No: D139-799-012

Job Qty: 3 pcs

Part Name: Maintenance Step RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/19

Job Tracking No:

Due Date: 4/19/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: IIN-D139-799 REV.O IPP REV:A NEW ISSUE 10-10-20 JLM VERIFIED BY:DD IPP REV:B AS PER EGN 11-598 11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 12.10.31 PER CHG004 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time	Sign-off
110	Packaging 1 - Pick Kit	3 pcs		4/19/19	0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	

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Container No: S168841

Part: D139-799-012

Job No: 192813

Serial No/Batch: S168841

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 18/04/17, 17/05/17, 17/06/17, 17/07/17, 17/08/17, 17/09/17, 17/10/17, 17/11/17, 17/12/17, 18/01/18, 18/02/18, 18/03/18, 18/04/18, 18/05/18, 18/06/18, 18/07/18, 18/08/18, 18/09/18, 18/10/18, 18/11/18, 18/12/18, 19/01/19, 19/02/19, 19/03/19, 19/04/19, 19/05/19, 19/06/19, 19/07/19, 19/08/19, 19/09/19, 19/10/19, 19/11/19, 19/12/19, 20/01/20, 20/02/20, 20/03/20, 20/04/20, 20/05/20, 20/06/20, 20/07/20, 20/08/20, 20/09/20, 20/10/20, 20/11/20, 20/12/20, 21/01/21, 21/02/21, 21/03/21, 21/04/21, 21/05/21, 21/06/21, 21/07/21, 21/08/21, 21/09/21, 21/10/21, 21/11/21, 21/12/21, 22/01/22, 22/02/22, 22/03/22, 22/04/22, 22/05/22, 22/06/22, 22/07/22, 22/08/22, 22/09/22, 22/10/22, 22/11/22, 22/12/22, 23/01/23, 23/02/23, 23/03/23, 23/04/23, 23/05/23, 23/06/23, 23/07/23, 23/08/23, 23/09/23, 23/10/23, 23/11/23, 23/12/23, 24/01/24, 24/02/24, 24/03/24, 24/04/24, 24/05/24, 24/06/24, 24/07/24, 24/08/24, 24/09/24, 24/10/24, 24/11/24, 24/12/24, 25/01/25, 25/02/25, 25/03/25, 25/04/25, 25/05/25, 25/06/25, 25/07/25, 25/08/25, 25/09/25, 25/10/25, 25/11/25, 25/12/25, 26/01/26, 26/02/26, 26/03/26, 26/04/26, 26/05/26, 26/06/26, 26/07/26, 26/08/26, 26/09/26, 26/10/26, 26/11/26, 26/12/26, 27/01/27, 27/02/27, 27/03/27, 27/04/27, 27/05/27, 27/06/27, 27/07/27, 27/08/27, 27/09/27, 27/10/27, 27/11/27, 27/12/27, 28/01/28, 28/02/28, 28/03/28, 28/04/28, 28/05/28, 28/06/28, 28/07/28, 28/08/28, 28/09/28, 28/10/28, 28/11/28, 28/12/28, 29/01/29, 29/02/29, 29/03/29, 29/04/29, 29/05/29, 29/06/29, 29/07/29, 29/08/29, 29/09/29, 29/10/29, 29/11/29, 29/12/29, 30/01/30, 30/02/30, 30/03/30, 30/04/30, 30/05/30, 30/06/30, 30/07/30, 30/08/30, 30/09/30, 30/10/30, 30/11/30, 30/12/30, 31/01/31, 31/02/31, 31/03/31, 31/04/31, 31/05/31, 31/06/31, 31/07/31, 31/08/31, 31/09/31, 31/10/31, 31/11/31, 31/12/31, 32/01/32, 32/02/32, 32/03/32, 32/04/32, 32/05/32, 32/06/32, 32/07/32, 32/08/32, 32/09/32, 32/10/32, 32/11/32, 32/12/32, 33/01/33, 33/02/33, 33/03/33, 33/04/33, 33/05/33, 33/06/33, 33/07/33, 33/08/33, 33/09/33, 33/10/33, 33/11/33, 33/12/33, 34/01/34, 34/02/34, 34/03/34, 34/04/34, 34/05/34, 34/06/34, 34/07/34

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	3 pcs	4/19/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	3 pcs	4/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	3 pcs	4/19/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	3 pcs	4/19/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

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APR 03 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)
Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D139-799-012
135 - Photocopy bluefile & type labels per PPP D139-799-012
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6H12A	Bolt	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	50980251
AN6H13A	Bolt	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	50483791
D4092-042	Maintenance Step Assembly	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5764535
NAS1149D0663J	Washer	18 Ea (6 ea)	110-Packaging 1 - Pick Kit	5093745

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN6H12A	6	88	0
	AN6H13A	6	18	0
	D4092-042	3	3	0
	NAS1149D0663J	18	1,362	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -017	Qty -019	Qty -112	Qty -211	Qty -212	Qty -213	Part Number	Description
X								D139-799-011	MAINTENANCE STEP KIT, LH
	X							D139-799-012	MAINTENANCE STEP KIT, RH
		X						D139-799-017	CARGO FLOOR PROTECTOR KIT
			X					D139-799-019	CABIN FLOOR PROTECTOR KIT
				X				D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
					X			D139-799-211	QUICK RELEASE MAINTENANCE STEP KIT, LH
						X		D139-799-212	QUICK RELEASE MAINTENANCE STEP KIT, RH
							X	D139-799-213	QUICK RELEASE MAINTENANCE STEP PROVISIONS KIT
		4						D3580-1	JOGGLE BRACKET
		2	8					D3628-1	CUPPED WASHER
1								D4092-041	MAINTENANCE STEP ASSEMBLY
	1							D4092-042	MAINTENANCE STEP ASSEMBLY
			1					D4130-1	FWD CABIN FLOOR PROTECTOR
			1					D4130-3	AFT CABIN FLOOR PROTECTOR
		1						D4130-5	FWD CARGO FLOOR PROTECTOR
		1						D4130-7	CENTER CARGO FLOOR PROTECTOR
		1						D4130-9	AFT CARGO FLOOR PROTECTOR
		1						D4153-1	JOGGLE BRACKET
		1						D4153-3	JOGGLE BRACKET
			4					D4153-5	CLAMP PLATE
		2						D4166-1	PLACARD, MAX LOAD
				1				D4526-042	MAINTENANCE STEP ASSEMBLY, RH
					1			D5238-041	MAINTENANCE STEP ASSEMBLY
						1		D5238-042	MAINTENANCE STEP ASSEMBLY
					1	1	1	D5238-043	LOWER BRACKET, AFT
					1	1	1	D5238-045	LOWER BRACKET, FWD
					1	1	1	D5245-1	MOUNTING BOLT
					1	1	1	D5245-7	MOUNTING BOLT
2	2			2	2	2	2	AN6H12A	BOLT
2	2			2	1	1	1	AN6H13A	BOLT
6	6			6	5	5	5	NAS1149D0663J	WASHER (or AN960JD616)

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Part Number: D139-799-011/-012

Description: MAINTENANCE STEP

[illegible]